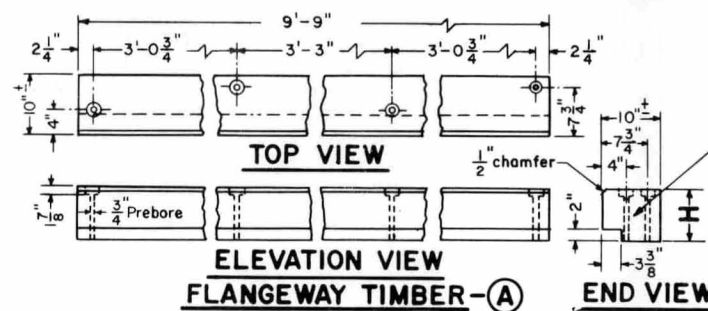
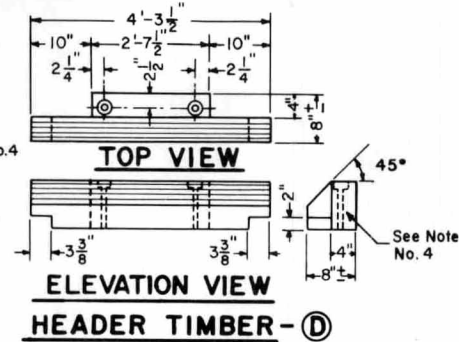


Tie Spacing $19\frac{1}{2}$ " C.to C.

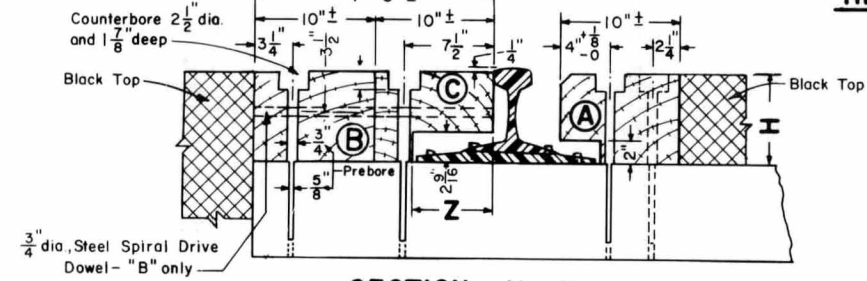
PLANKING ASSEMBLY



**ELEVATION VIEW
FLANGEWAY TIMBER - (A)**



**ELEVATION VIEW
HEADER TIMBER - (D)**



SECTION X - X

TIMBER DIMENSIONS

RAIL SECTION	MARK A, B or C, D	H	Z
155 P.S.	1	8 1/2"	7"
152 P.S.	1	8 1/2"	7"
140 R.E.	2	7 5/8"	7"
136 N.Y.C.	2	7 5/8"	7"
133 R.E.	2	7 5/8"	7"
132 R.E.	2	7 5/8"	7"
131 R.E.	2	7 5/8"	7"
130 P.S.	3	6 7/8"	7"
127 D.Y.	4	7 1/4"	7"
119 R.E.	4	7 1/4"	7"
115 R.E.	3	6 7/8"	7"
112 R.E.	3	6 7/8"	7"
107 N.H.	5	6 1/4"	6"
105 D.Y.	5	6 1/4"	6"
100 P.S.	6	5 7/8"	6"

NOTES

- Timbers** - Use standard treated oak or mixed hard wood timbers framed as shown.
- Preboring** - Drill $\frac{3}{4}$ " dia. holes in timbers for shank of drive spike. Counterbore $2\frac{1}{2}$ " dia., $1\frac{7}{8}$ " deep for head of drive spike. (Preboring may be eliminated when specified in order.) Drill $\frac{9}{16}$ " dia. hole for drive dowels.
- Framing** - Assemble and secure outside timbers with dowels in shop. The framing shown in Section X-X covers only tangent tracks and does not apply to curved tracks or other special track conditions.
The use of prefabricated 90° header timbers should be limited to crossings having an angle between 70° and 90°. Crossing angles below 70° shall have the header timbers framed in the field to conform with actual crossing angle.
- Branding** - Each crossing timber shall be identified on the end, with its respective designation I-A, I-B, I-C or I-D, etc. (depending on rail sec.) brand 4" high.
- Drilling Ties** - Drill $\frac{5}{8}$ " dia. holes for threaded portion of drive spike in field.
- Washer Head Timber Drive Spikes** - Use $\frac{11}{16}$ " dia. drive spikes with 6" threaded length per A.R.E.A. Manual - Plan 2M-63 (Section 5-M-4).
- Steel Spiral Drive Dowel** - Use $\frac{3}{4}$ " dia. x $18\frac{3}{4}$ " long drive dowels.
- Ordering** - The required number of timbers for a complete crossing shall be based on the lengths of timber as shown on this plan. However, field saw cuts and drilling may be necessary to give proper crossing length.
- Order As Follows** -

Prefabricated timbers for Black Top Highway Weight of rail through crossing.
Number of flangeway timbers "A"
Number of outside timbers (2 outside timbers considered as 1 timber) "B" or "C" single timber.
Number of header timbers "D" (optional)
Number of washer head timber drive spikes, 12" lengths are recommended.



STANDARD
**PREFABRICATED TIMBERS FOR
BLACK TOP HIGHWAY GRADE CROSSINGS**
DECEMBER, 1978

R.H. Smith
Chief Engineer - Maintenance of Way

A.R. Gordon
Chief Engineering Officer