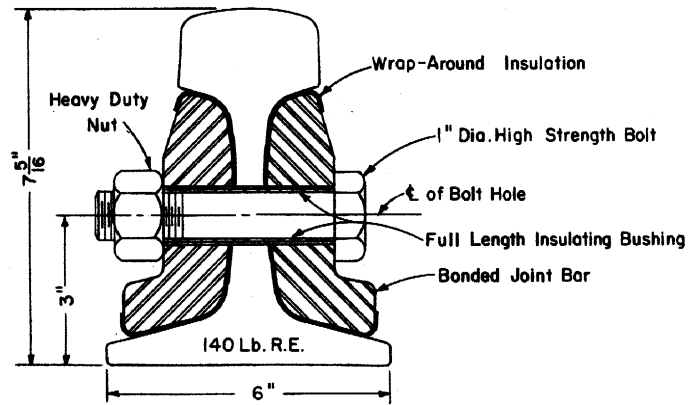


SIDE VIEW



SECTION A-A

NOTES

- 1- All rails to be "End Hardened".
- 2- All bolt holes, in the rail, shall be $1\frac{5}{16}$ " dia.
- 3- When spiking joint, place spike head in reverse position.

Supersedes Plan 6561-C

CONRAIL **71371-B**

STANDARD

140 R.E. BONDED INSULATED JOINT
MANUFACTURED BY PORTEC, INC.

JANUARY, 1978

R.H. Smith

Chief Engineer - Maintenance of Way

A.J. Gordon

Chief Engineering Officer