SPIKING INSTRUCTIONS
1. Use 2 1/2" roll holding spikes in all cases on field side of plate in holes designated "A1".
2. When any one spike hole designated "B" is used for rail holding, use spike hole designated "D" for plate holding spike, when required.
3. When either spike hole designated "C" or "D" is used for railroad, use spike hole designated "E" for plate holding spike, when required.

NOTES
1. All spike holes to be 2 1/2" square, with 1" fillets in the corners.
2. Abrasion Plates shall be made in accordance with the current A.R.E.A. Specifications for "Low-Carbon Steel Tie Plates With Copper."