**NO HAND**

**60 FT. UNDERCUT STOCK RAIL**

**DETAIL OF UNDERCUT**

**OFFSETS FOR CURVING 60' STOCK RAIL**

- **No.8 and No.10 Turnouts**
- **No.15 Turnout**
- **No. 20 Turnout**

**BENDING OF STOCK RAILS**

(See Notes 4 & 5)

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**RAIL END DRILLINGS**

1. Rail to conform to current A.R.E.A. specifications.
2. Stock rails to be fully heat treated. This only applies to 119 B132 lb rail.
3. Undercut to be on the opposite side of the rail head.
4. Stock rails are to be bent and curved to the alignment specified on this Plan by C.R. field personnel.
5. Initial bend line location of stock rail will vary according to the stock rail distance desired ahead of the point of switch. The distance ahead of the point of switch to the end of the stock rail shall conform, wherever possible, to C.R. Standard Plans.

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**OFFSETS FOR CURVING 60' STOCK RAIL**

- **No.15 and No.20 Turnouts**

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**CONRAIL**

73062-D

**STANDARD**

60' UNDERCUT STOCK RAILS - 119, 132 & 140 FOR NO.8, 10, 15 & 20 WELDED TURNOUTS AND MAINTENANCE REPLACEMENTS IN EXISTING TURNOUTS

JUNE, 1977

[Signature]

Chief Engineer - Maintenance of Way

[Signature]

DEP Engineer - Maintenance of Way