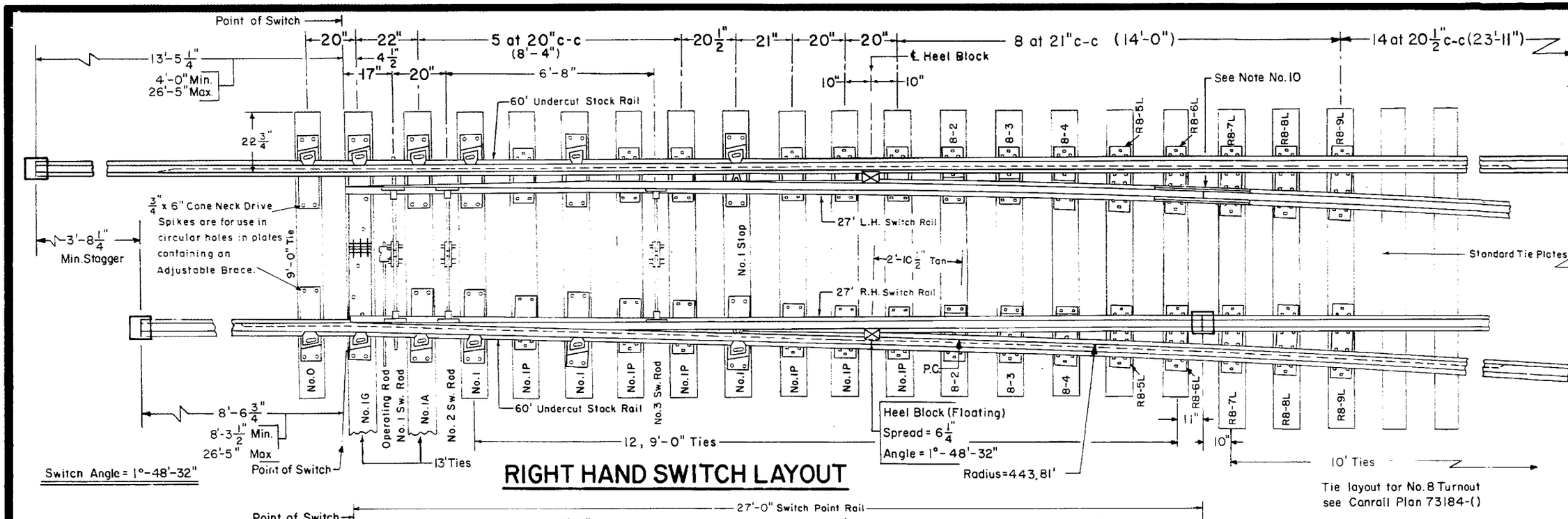
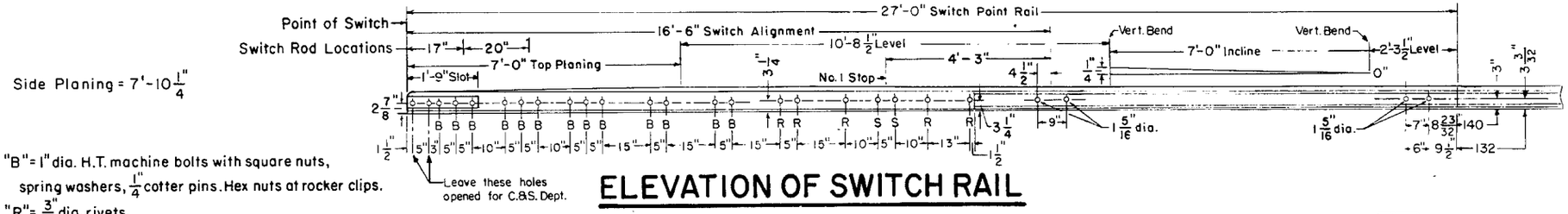
Revisions
"A"- Mar., 1979
"B"- Jan., 1980
"C"- May, 1980
"D"- Dec., 1981



RIGHT HAND SWITCH LAYOUT

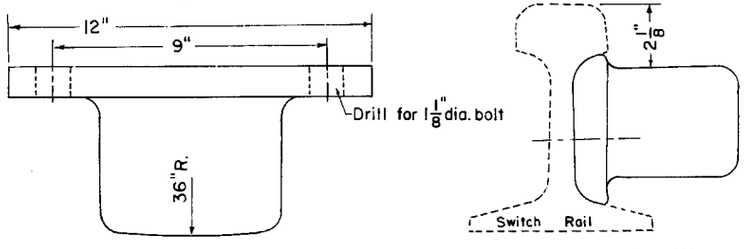
Tie layout for No. 8 Turnout see Conrail Plan 73184-()



ELEVATION OF SWITCH RAIL

"B"= 1" dia. H.T. machine bolts with square nuts, spring washers, ¼" cotter pins. Hex nuts at rocker clips.
"R"= ¾" dia. rivets.
"S"= ¾" dia. machine bolts for stops with square nuts, spring washers and 3/16" cotter pins.

Indicates Field Weld



TOP VIEW SIDE VIEW

FLOATING HEEL BLOCK

NOTES

1- This plan is for use with A.R.E.A. recommended standards for 132 R.E.
2- Workmanship and materials shall be as per current A.R.E.A. Specifications.
3- Gage Plate 1-G as shown on Conrail Plan 73519-( ).
4- Switch Plates No.0, 1, 1A, 1P as shown on Conrail Plan 73519-( ).
5- Turnout Plates No.2 thru No.9 as shown on Conrail Plan 72220-().
6- Stock Rails to be undercut as per Conrail Plan 73062-( ).
7- Switch Rail to be undercut per A.R.E.A. Design 5100.
8- Stock rails and switch points to be fully heat treated, all other rails end hardened.
9- Vertical insulated switch rods and adjustable rocker clips as per Conrail Plan 73518-( ).
10- All rails, including switch rails, to be drilled per Conrail Plan 71015-( ) for 132 R.E. rail, except that first hole is not to be drilled by the manufacturer. Conrail forces to field drill first hole when necessary.
11- See Conrail Plan 73184-(), sheet 2, for Bill of Material.

CONRAIL 73180-E

STANDARD
16'-6" STRAIGHT SPLIT SWITCH
27' SWITCH RAILS WITH FLOATING HEEL BLOCKS
FOR NO. 8 WELDED TURNOUT - 132 R.E. RAIL

JANUARY 1978

R H Smith
Chief Engineer - Maintenance of Way

A G Gordon
Chief Engineering Officer