NOTES

1. Casting to be explosion hardened with toe and heel arms and hardened including the end of heel arms that fit next to casting.
2. This plan is for use with ARE.A recommended standards for 119R.E. rail.
3. Workmanship and materials, including bevelling and hardening rail ends, shall be per current "ARE.A Specification".
4. Groove for bond wires shall extend from end of filler block at least to the center line of the second bolt hole.
5. All bolts used in construction of frog shall be dipped immediately before applying (so that all threads are thoroughly coated) in NO.0X10 "G" grease.