NOTES:

1 - Locking notches must be accurate to dimensions, free from burrs and have straight edges.
2 - All nuts to be of C-1020 steel, shall be hot forged, cold trimmed, normalized, chamfered and faced.
3 - All rods to be of C-1020 steel, 1-1/4 inches in diameter. Factory welds permitted; portions which have been subjected to forging or welding operations to be normalized. Rods must not be welded or reformed after manufacture.
4 - External threads shall be ASA-UNC-2A with rounded root throughout. Internal threads shall be ASA-UNC-2B.
5 - Assembly shown for 5 inch throw and may be adjusted from 3-1/2 to 6 inch throw.
6 - Protective treatment, CE 234 Sec. 2B.
7 - Account references numbers are listed on sheet 6.

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